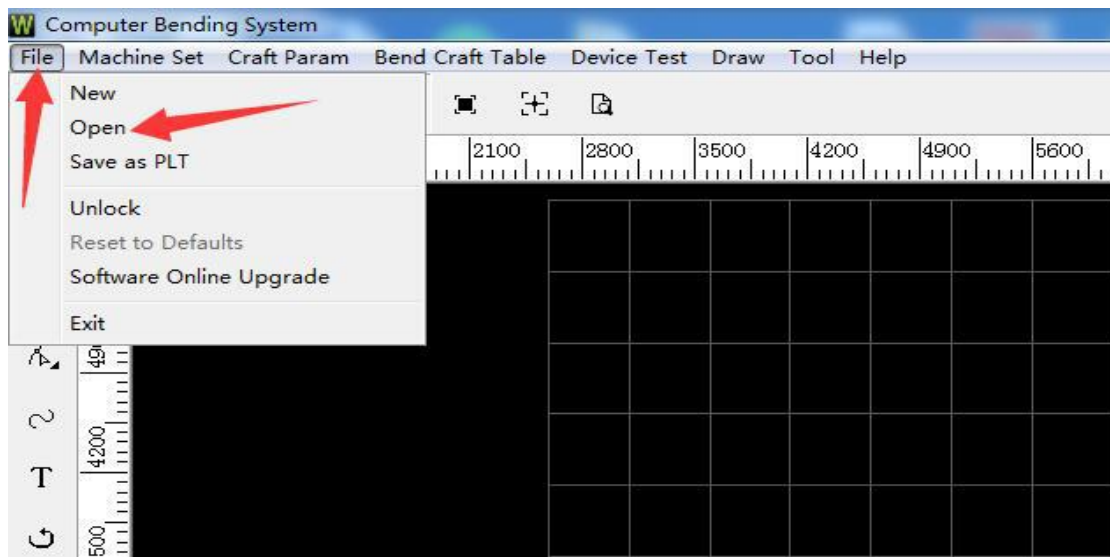# How to make a aluminum letter

Find a file and open it
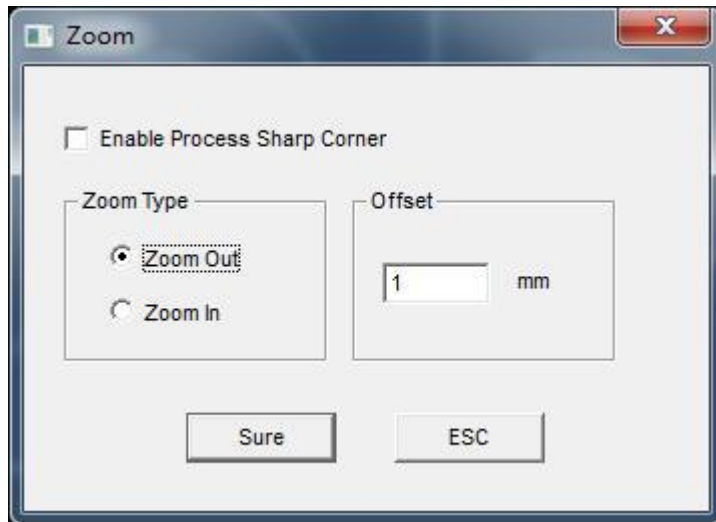

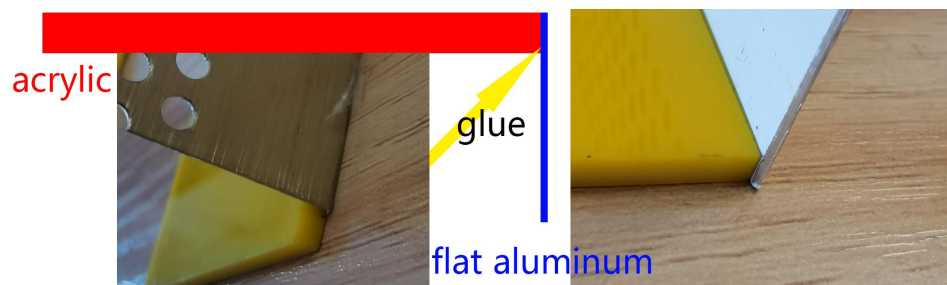Open it

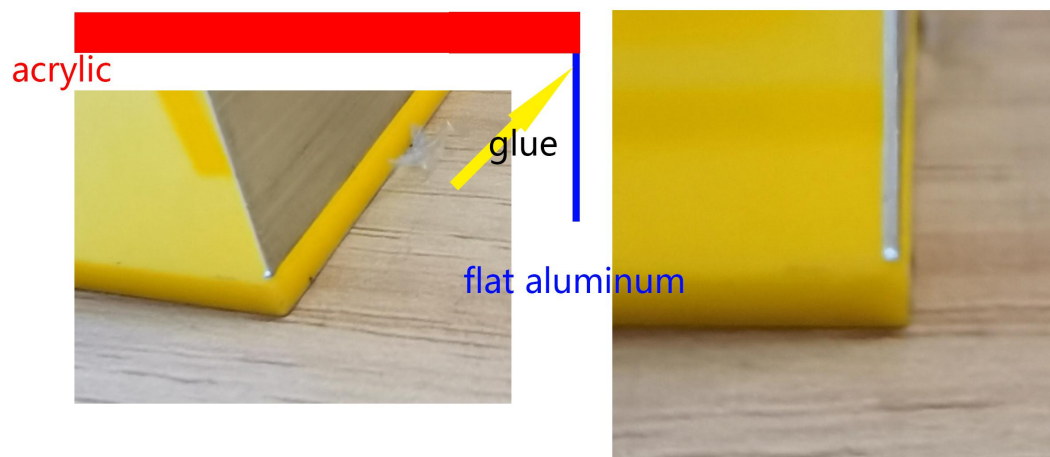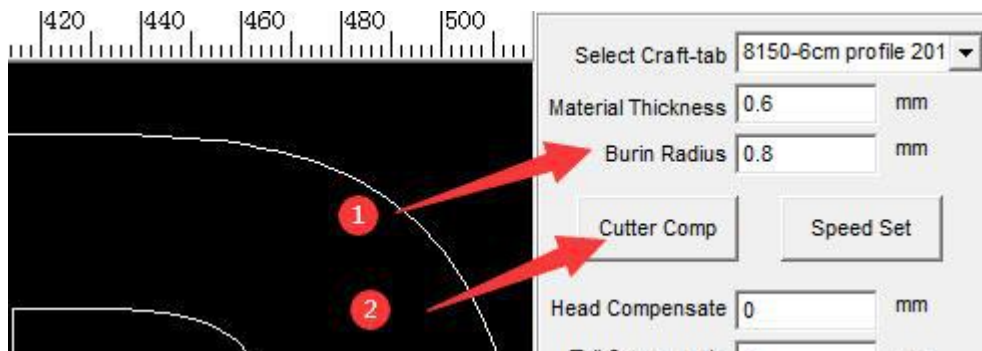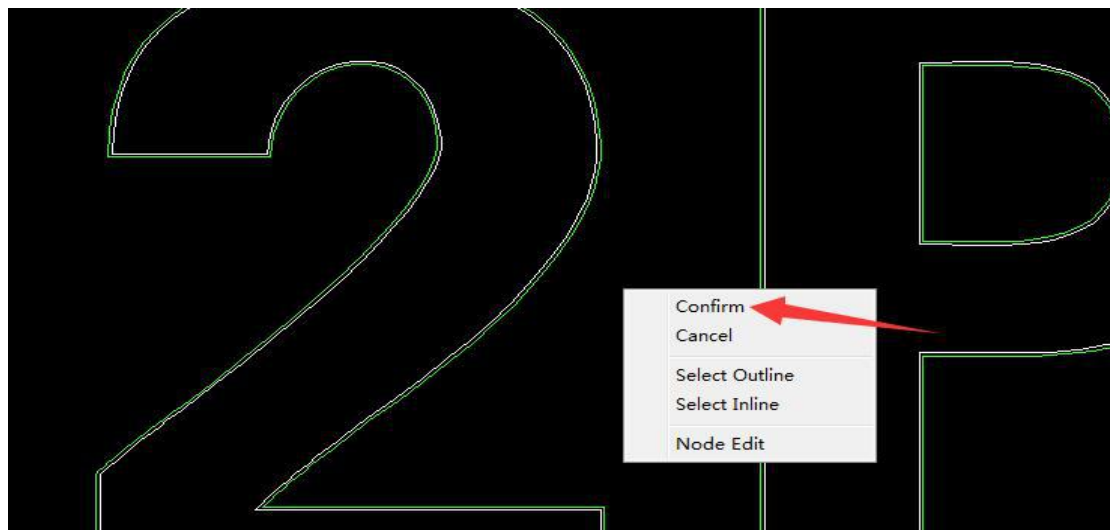Click "ZOOM"

Flat Aluminum is outside arcylic,it is need to select Zoom out,Offset is 0.3

Channle aluminum is outside arcylic.Zoom ou 0.6

Flat Aluminum is inside arcylic,it is need to select Zoom in,Offset is 0.3

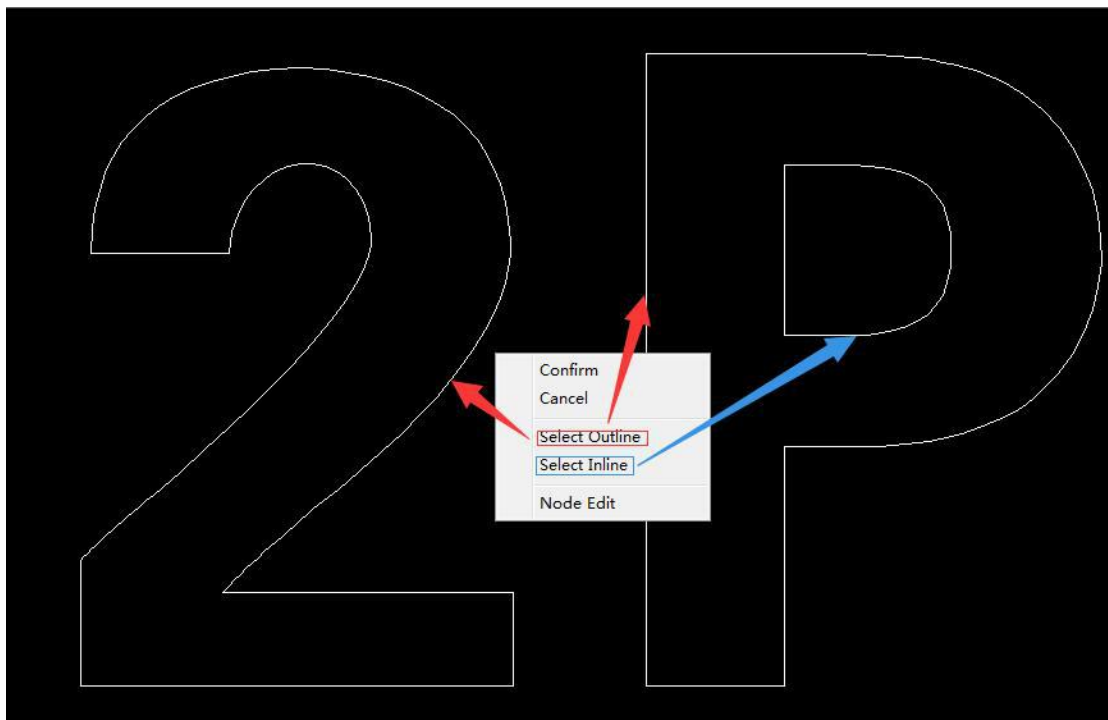When a green line appears outside the white line, Right click, confirm

Revise "burin radius" the figure of "Burin radius" should be half of the cnc routor cutter diameter. Click the cutter comp one time
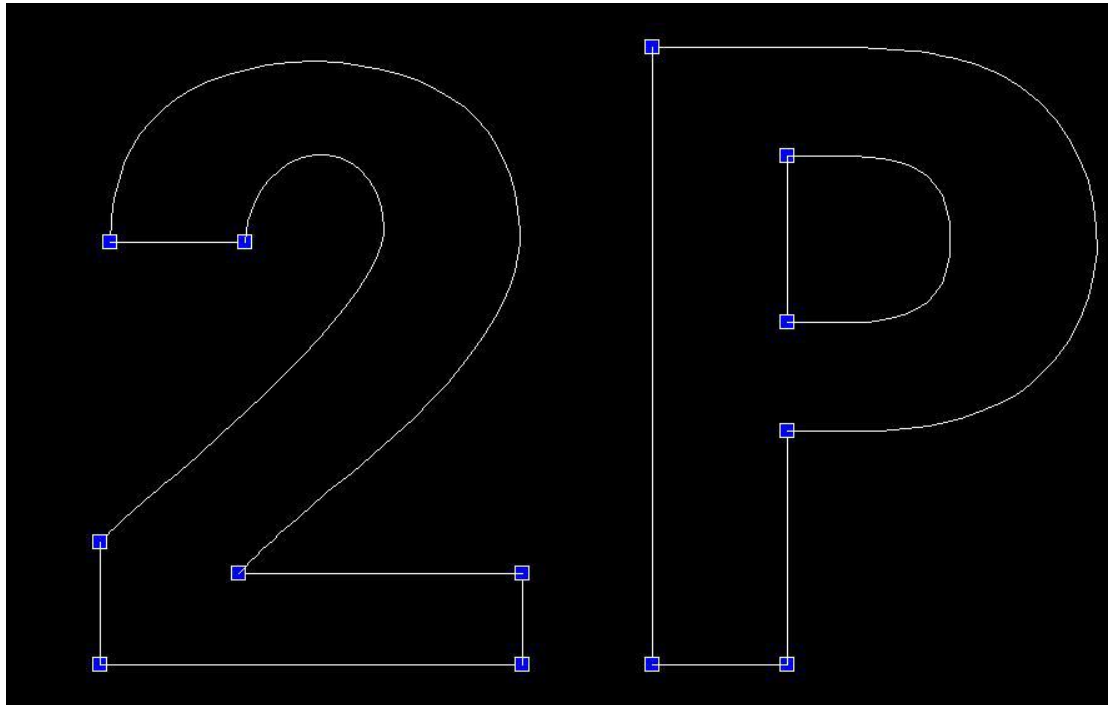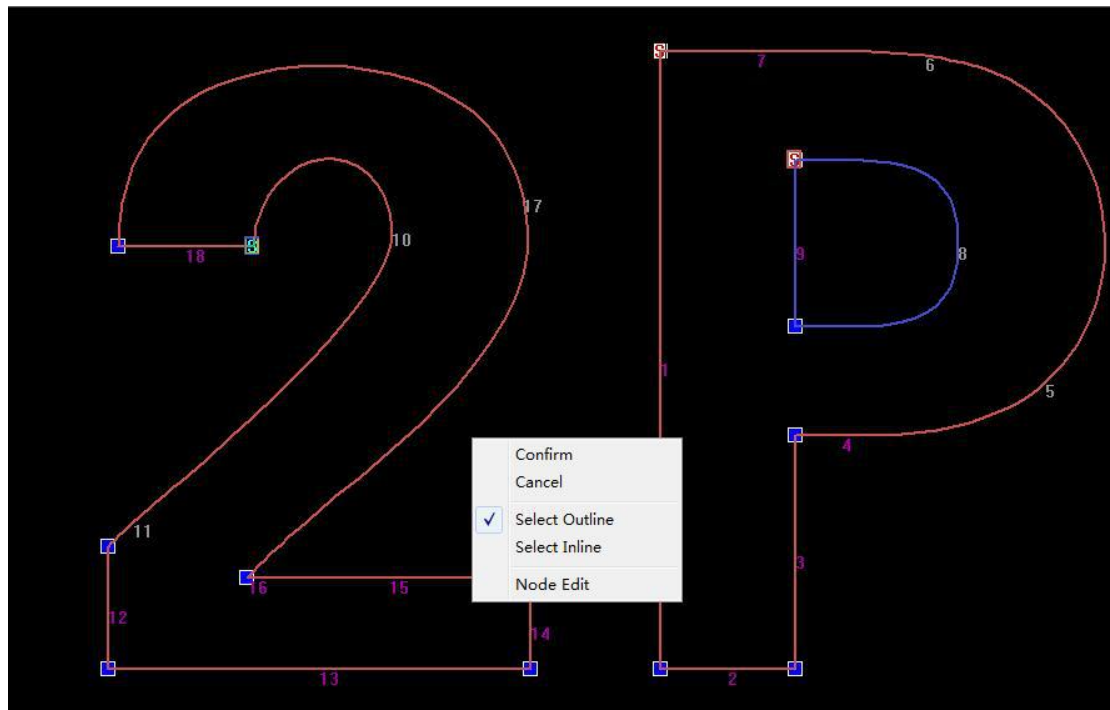
Right click in black area and choose select outline or inline
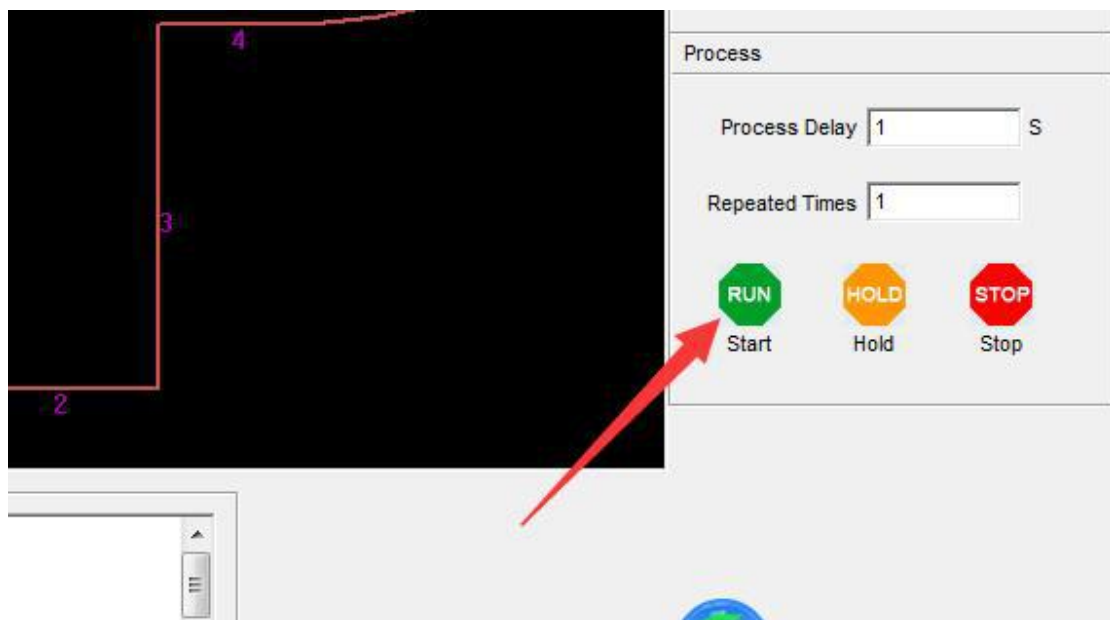

Then it shows like this:

Choose a node point and click it two times ,then it will become red(outline) or blue(inline)
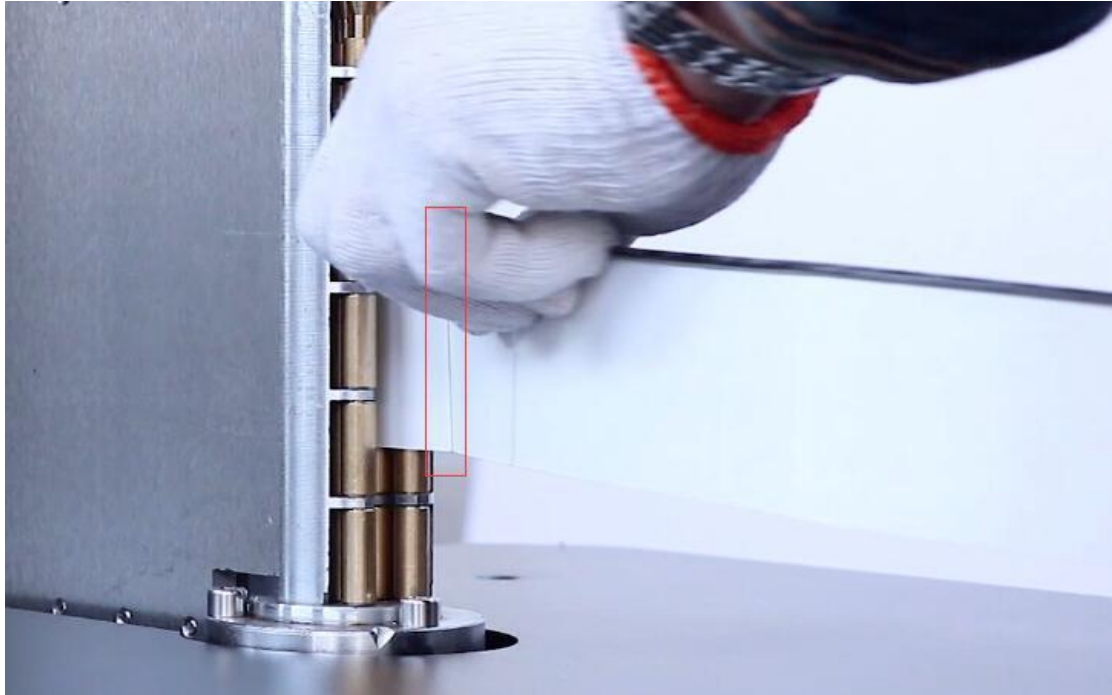
Right click again in black area and choose confirm.

Now we have to choose this letter,press start/run.

Then the machine will start .

After finishing , break it and bend it follow as the cut line (don't use the first part, break it)

Making it