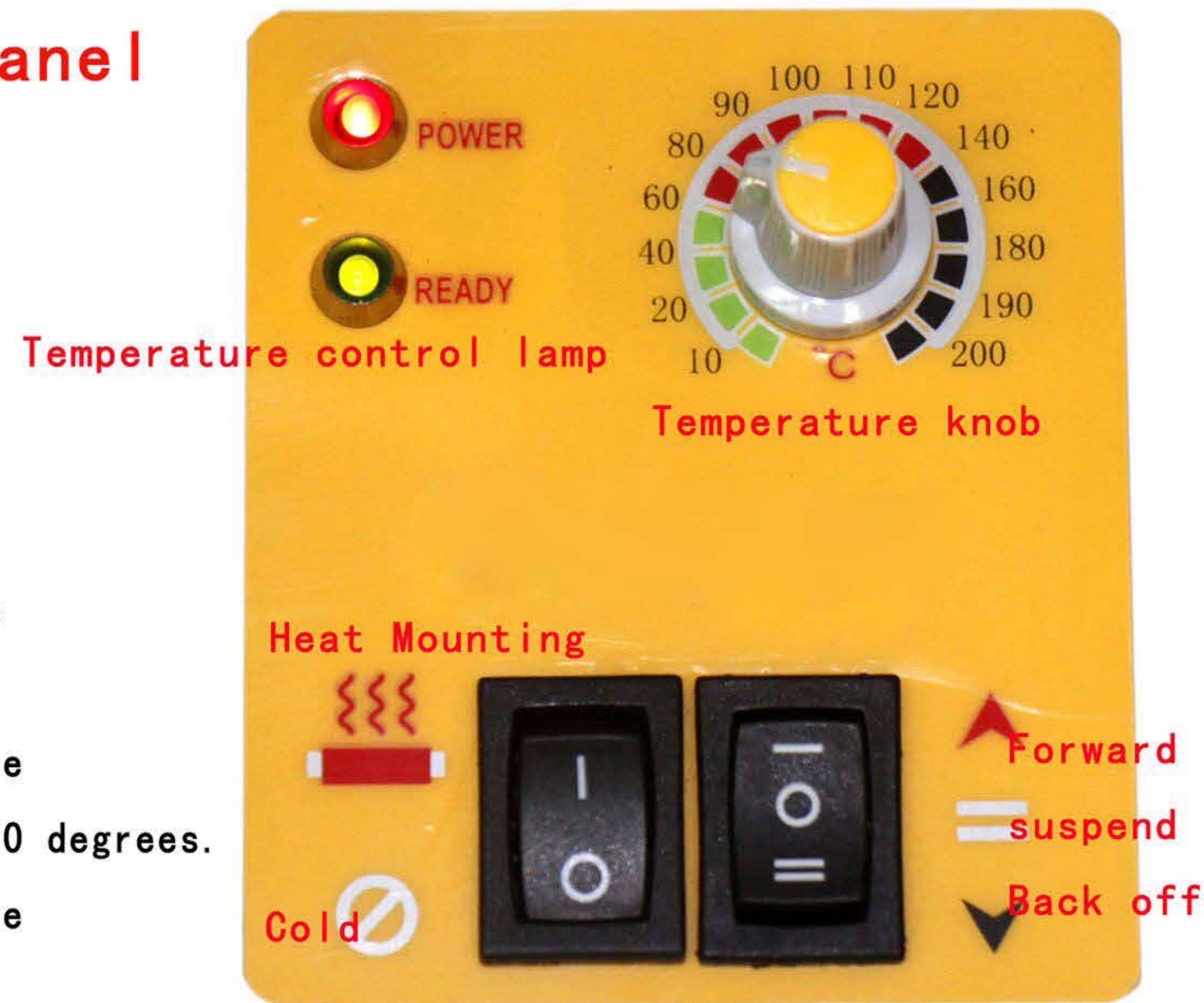


laminating machine operating instructions

A control panel



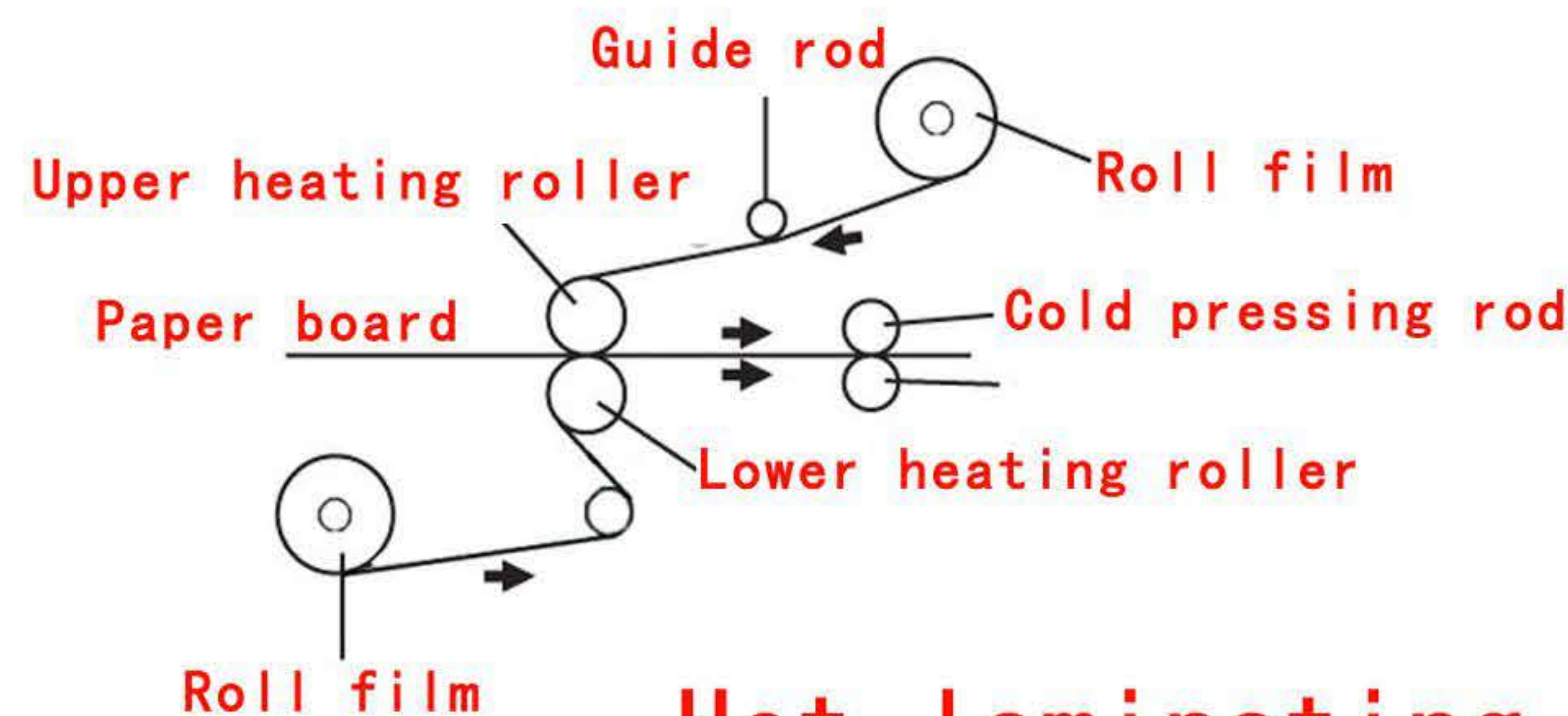
warning

Adjustable temperature range 0-200 degrees.
The maximum temperature should not exceed 180 degrees.
Normal film temperature 120-140 degrees.

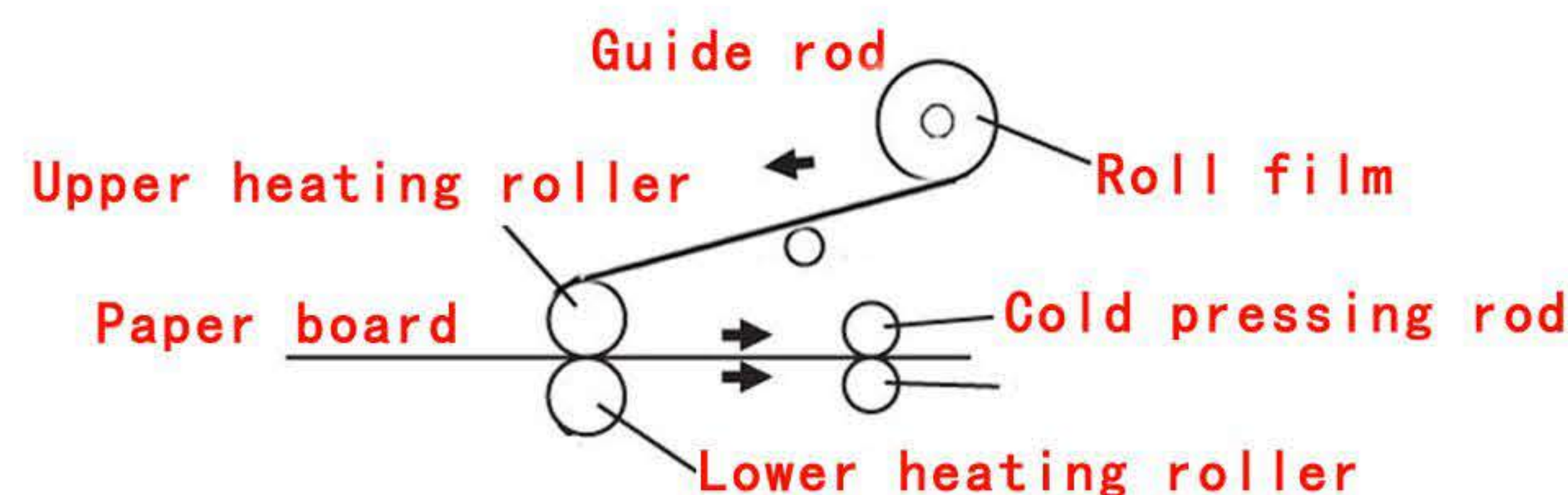
B film guide

warning

film should pay attention to the positive and negative sides of the film, because the film has plastic and non plastic surface.



Hot laminating



Cold laminating

C laminating operation sequence

- 1 open the heating switch, set the preheating temperature 80-90 degrees. Automatic film mulching
- 2 Preheat temperature is reached, the temperature control green light will be bright, suggesting that you can press the operating switch to start laminating.
- 3 at the beginning of the paper put the film, immediately set the temperature to 120-140 degrees continuous film.
- 4 in a batch of film finishing task is completed before leaving a few sheets of paper, to close the heating switch, adjust the temperature to 0 degrees, until the film is completed.
- 5 After the film, with a piece of paper waste in the middle of the rubber roll, and then press the pause switch last shutdown

warning

- 1 preheat temperature not exceeding 90 degrees, the temperature is too highThe machine is in a state of suspension, the film is easy to shrink or melt.
- 2 in the preheating state, found that the panel temperature has been rising, greenLight does not shine, is an abnormal phenomenon should immediately turn off the power supply.
- 3 machine in the high temperature continuous film state, do not suddenlyThe correct way is to set the temperature to 80 degreesOr so, continue to cover a few sheets of paper, and then suspended.

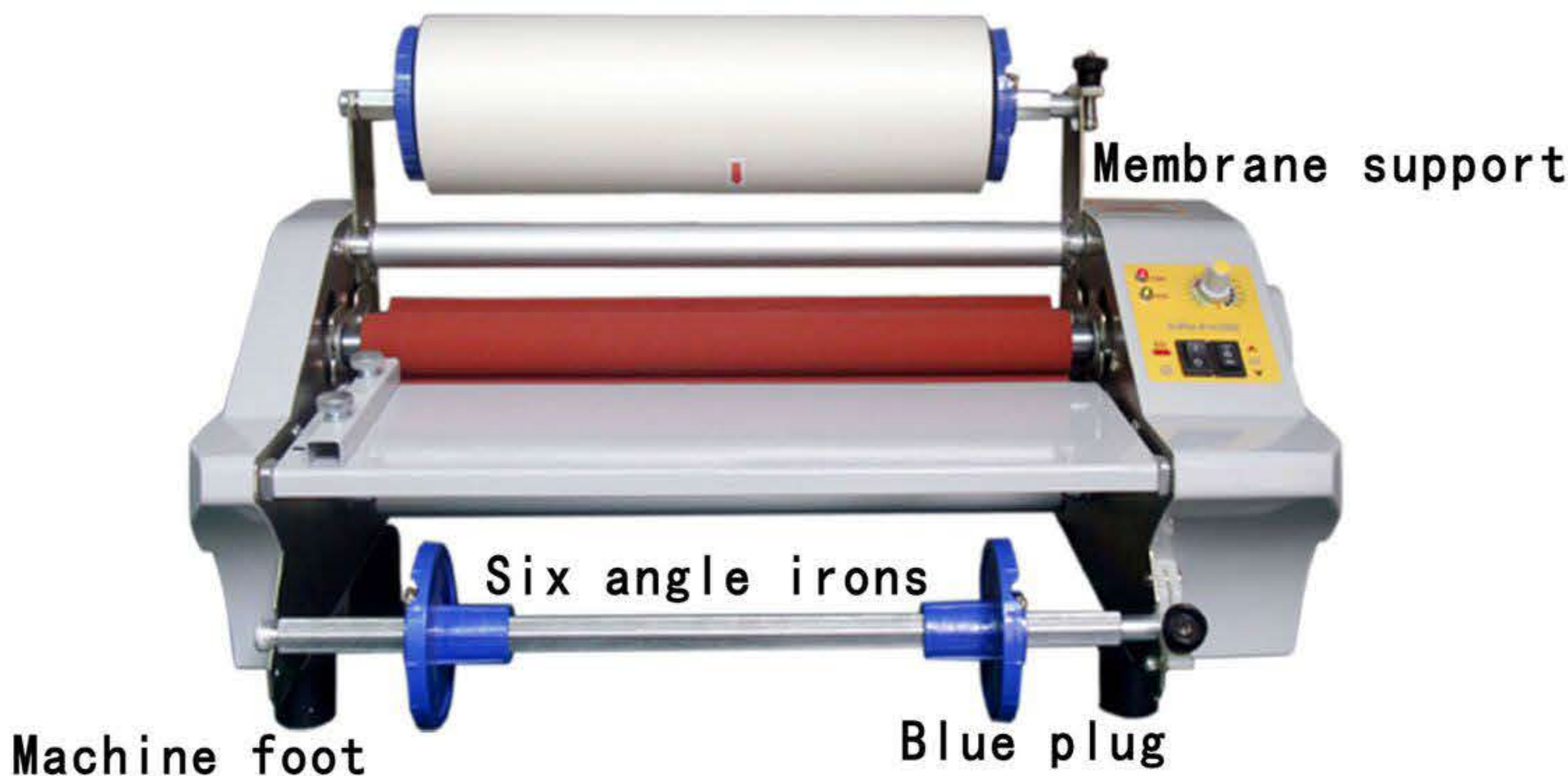
laminating machine operating instructions

Laminating machine maintenance and common problem solving skills

- 1 laminating machine needs to be on the rubber roller on both sides of the motorcycle. **Adjusting roller distance and pressure**
- 2 cots in each film after the need to use a wet towel or alcohol cleaning CotsFace glue. Prohibit the use of chemical liquid or scrape with a razor blade.
- 3 cots in preheating or heating process, the temperature will gradually increase, CotsSmoke, bulge phenomenon, please shut down immediately and consult the manufacturer.
- 4 Because one side of the film requires a little wider than the filmThe film will be glued to the rubber roller



- A. film coating process can adjust the tension wrinkles, so that the membrane tensionSome, and appropriately increase the film temperature 5-10 degrees
- B. film process careless film and roll to the top of the rubber roller can be lifted to the leftThe clutch, and then cut into the film, so that the reversal of the machine, the film pulled out
- C. found the machine temperature control, continuous heating of smoke appeared the situation, pleaseImmediately set the temperature to 0 degrees and turn off the powerWhether tightly against the top of the rubber roller



(This specification is a coated sample)

Accessories:

Host	1	Plug	4
Support bracket	1	Machine foot	4
power cord	1	Operation CD	1
Six angle irons	2	Instructions	1

In order to ensure the normal operation of the machine, to achieveWant to film effect

Please check the relevant parts after unpacking, and complete the reading exercisesFor instructions and watch video discs.