

HARD COVER MAKER

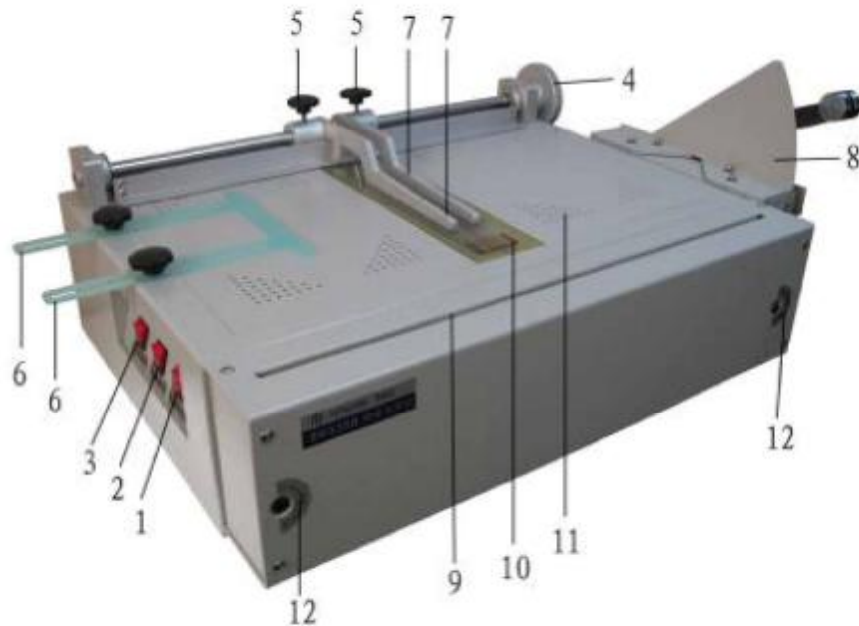
SK530C/SK950C/SKJ950C



OPERATING MANUAL

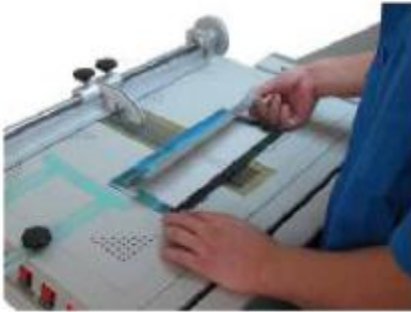
※ **This operation manual takes SK530C hard cover maker as an example.**

I . Labeled Drawing



- | | |
|-----------------------------------|----------------------------------|
| 1. Switch of electric edge folder | 2. Light switch |
| 3. Switch of suction assistance | 4. Hand wheel |
| 5. Fixed knob | 6. Side guide |
| 7. Spine guide | 8. Corner cutter |
| 9. Edge folder | 10. View-window |
| 11. Operating table | 12. Adjustable hole for pressure |

6. Paste the interlay.



7. Paste CD tray.



8. Put CD, finish to make CD box.



II . Operation Description

1. Open the switch.



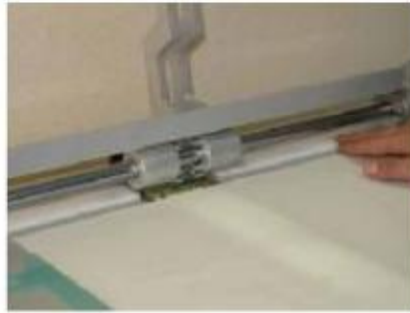
2. Rotate the hand wheel to turn the spine guide over.



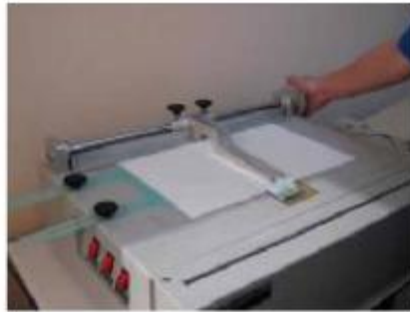
3. Place cover on the table and slide against to side guide and back guide (characters and patterns downward).



4. Separately regulate the side guide and back guide.



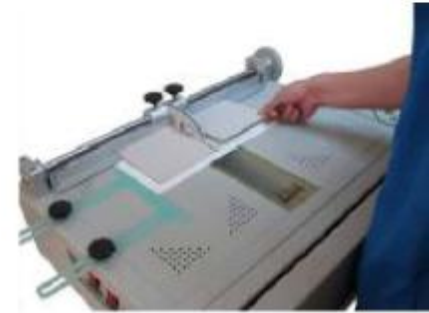
5. Rotate the hand wheel to turn the spine guide down and press the cover.



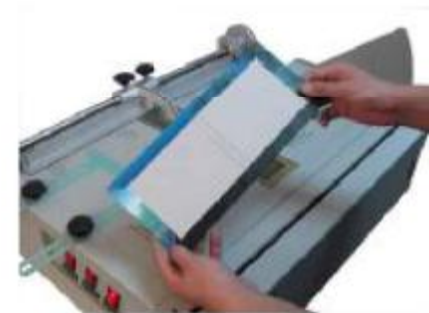
6. Put the board of the spine, move the spine guide on right side to the suitable position, lock the fixed knob. The localization of spine guide on left side is in "0" level all along.



4. Put the boards.



5. Cut four corners and fold edges sequentially.



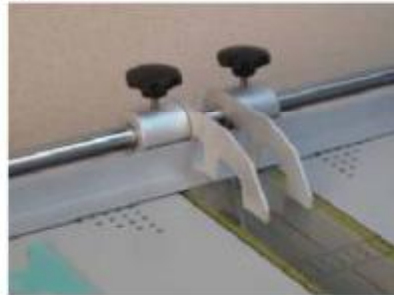
III. Change the different version of spine guides to create many fully decorated hard cases with C series machines.

※ Making CD box for simple introduction as follows:

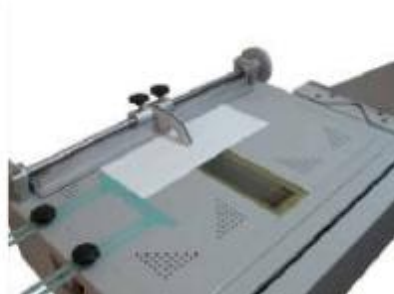
1. Unscrew the fixed screw, pull down the already existing spine guide.



2. Install the short 3mm spine guides that CD box uses, regulate to the suitable position, fix with the screw.



3. Place the cover and regulate the side and back guide to the suitable position.



7. Put the boards of front and back cover separately, make sure to stay close to the spine guide and end trough. If exists declination needs to adjust to the correct position.



8. Take out the boards and rotate the hand wheel to turn the spine guide over.



9. Release PET of the cover, rotate the hand wheel to turn the spine guide down.



10. Put the boards.



11. Press the boards and pull them out, then turn the spine guide over.



12. Cut four corners sequentially.



13. Put them into electric edge folder to fold.

※ Fold the edge of top margin first.



14. The whole making work is complete.

