

# HOTMARK REVOLUTION

OEKO-TEX®  
CONFIDENCE IN TEXTILES  
STANDARD 100 

Class 1

\*Class 2

						
PU	2.7-3 mil	45° Blade	MEDIUM to FIRM pressure	COTTON/POLY STANDARD 245°F COTTON/POLY LOW TEMP 230°F COTTON QUICK TIME 285°F NYLON 285°F	20s 25s 5s 20s	PEEL: HOT OR COLD**

**CARRIER:** Transparent Polyester

## APPLIES ON

Cotton  
Polyester  
Nylon  
Acrylic & Similar  
Fabrics

## CARE

- Always respect the garment's instructions
- Allow 24 hours after application before washing
- Iron the backside only

## WASH

- Max 140°F for Cotton and Polyester and 100°F for Nylon
- Preferably inside out
- Do NOT bleach
- Tumble-dry
- Okay to Dry-clean

## STORE

- Up to 1 year
- In a dry room (60-85°F)
- Away from sunlight
- In vertical position

## APPLICATION

1. Cut the material in reverse with the recommended blade
2. Weed the excess material
3. Heat press on the garment following the recommended time and temperature for the type of fabric being used and protect the polyester carrier with silicone paper
4. Peel the carrier off either hot or cold (\*\*Nylon=HOT peel only)

 **hemica US**  
Transfer your imagination

NOTE: For best results, we recommend performing a TEST prior to starting standard production