1795

HOTMARKPRINT SIR Class 1

PU	4 mil	45° Blade	MEDIUM pressure	300°F	20s	PEEL: HOT

CARRIER: Clear Polyester

APPLIES ON

Cotton
Polyester
Sublimated
Fabrics
Softshell
Acrylic & Similar
Fabrics

CARE

- Always respect the garment's instructions
- Allow 24 hours after application before washing
- Iron the backside only

WASH

- Max 140°F
- Preferably inside out
- Do NOT bleach
- Do NOT tumble-dry
- Do NOT Dry-clean

STORE

- Up to 1 year
- In a dry room (60-75°F)
- Away from sunlight
- In vertical position, in a plastic bag protected from dust

APPLICATION

1. Prepare your design right-reading (DO NOT MIRROR) following the instruction of the printer manufacturer. NOTE: It is recommended to use OEM printer inks. Printable medias are very sensitive: always handle with care, preferably with gloves.
2. Set your printing temperature to 45°C and drying temperature to 50°C.
3. Use the adequate printing profile (for instance, with Roland COLORIP or VersaWorks, select the profile GENERIC VINYL 1, and we recommend to select the option MAX IMPACT).
4. Remove the product from the printer and wait for the complete drying of inks at room temperature, at least 4 hours.
5. Weed the excess material.
6. Use a clear polyester application tape to transfer your design. Do not use a paper application tape.
7. Position and heat press your design on the garment protected by a silicone paper at 300°F–20 seconds – medium pressure.
8. If you used tape, peel it off when hot.

Chemica US
Transfer your imagination

NOTE: For best results, we recommend performing a TEST prior to starting standard production