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—. Spare parts and buttons



ROUND HEAD: 1. tool blade

tool apron
.fitting
.fitting
.temperature round
.indicator light
.shift knob
.power line



Square Head : 1.Tool blade 2.nuts 3.tool apron 4.fitting 5.temperature round 6.indicator light 7.shift knob

8.hook

9.power line

\equiv . Safety precautions

Please read all the instructions and basic preventive measures during operation as follows:

2.1warning-- to lower the risk of fire ,electric shock and injury:

1.this tool must bu used in a well-ventilated environment in case of fire danger.

2.Don't touch the blade in the case of electrical heating and don't put it beside clothes or other inflammables.

ciotiles of other initial initiables.

3.deal with the blade when it cools down in order to avoid accidental injury.

4.please power dump or pull the plug when changing the blade.

5.don't use the tool on a wet desk or ground in case of electric shock

6.don't operate the tool with wet hands in order to avoid electric shock

7.please use accessories and blades made or recommended by the manufactures

8.don't use damaged power line or plug.

9.don't burn the residue on the blades, or it would warp.

10.turn on the switch until the blade touches the object and then start to heat the knife to cut.

11.never burns the blade hot while not cutting materials .

12.the condition that the handheld part turns hot after a long times operation is normal.

13.the blade would not be heated if not installed correctly

14.avoid two cutting heads in touch for the risk of short circuit.

15.this tool is 15 seconds intermittent type,of which the lasting time to cut should not exceed 60 seconds.

2.2 comprehensive instructions and power consumption safety

1.please ensure the operating environment is safe

2.please check whether the power condition complies with the product specifications.

\equiv . Tool functions

1. Cut mooring rope with in 2 cm diameters .cut flat woven bag with even fracture and no thread loosing .

2.cut the sewing tampons of cloth toys and ton bag with melt fracture.

3.it is most suitable to process sail cloth ,awnings and filter cloth (synthetic fabrics with thickness of 0.3mm or more).cut all kinds of fabrics (clothing ,banners ,silk,chemical fiber cloth,velvet,advertising cloth,non-woven,nylon fabric.wallpaper mural plastic sheeting)it will heal the contact area while cutting ,which results in smooth and even cut surface ,without thread pulling or burrs by welding the interface ,[note]coupled with incision blade ,it can be used to cut thin plastic sheet ,or used in some simple cutting occasions ,and for cutting plastic pipe.

四. Directions for use

4.1 installation of the blade

1.when the tool is cool and not energized, unscrew the two nuts clamping the knife leg with hexagonal wrench in counter-clockwise direction.

2.insert two legs of the blade into the holes of the two cutting heads and then tighten the two nuts to ensure knife legs and cutting heads in full contact.improper assembling would not heat up the blade.

3.turn on the power.

4.adjust the temperature wheel ,the higher the temperature if rotated inward and the lower the temperature with outward rotation.

4.2instructions for the cutting

1. Firstly adjust the temperature wheel in the middle position and set the blade on the object.turn on the shift and warm up the tool for seconds before cutting (recommend to test on waste materials before cutting)

2.secondly,keep the consistency of the temperature and speed.too much fog might be caused by slow speed or over temperature .this will lead to irregular and uneven cutting track ,which could resolved by cooling down the blade temperature or loosen the switch for intermittence. remember to release the switch before finishing the last 3-5cm.besides,the exposed part of the blade during cutting temperature and speed 2 cm .for overexposing might lead to deformation of the blade .proper cutting temperature and speed not only improve the work efficiency but also extend the service life on the tool.

4.3 Clearance of the reside on the blade

After using period of time ,the material residue might be stuck on the blade ,please a dedicated wire brush for cleaning.

1	power	Max 100w
2	Net weight	390g
3	Speed	controllable
4	Power source	230v/50hz
5	Blade temperature	Heat up to 400 within 6seconds
6	Power line length	3m
7	Boundary dimension	24*4.5*3.5cm
8	BDof tool kit	28*23*8cm
9	Security certificate	CE certificate

-. Specification

\Box . Packing list

items	Quantity/pc	picture
body	1	Carrier
blade	1	
Small spanner	1	7
Wire brush	1	A A
Tool kit	1	