

## FAQ

### The life of Blade

The correct usage could prolong the life of blade.

- (1) The more length the blade sharp extends out, the shorter life blade will work. So you should avoid cut through the paper.
- (2) The more Force, the blade life will get short.
- (3) Trying to use small Force, when the blade edge is getting less sharp, you could add the working force suitable.
- (4) Different brand blades will have different life.
- (5) You should change the blade when you find the old one has no tartness, to avoid affecting the work badly.

### How to fix and setup the blade?

Turn off the plotter power.

Set the holder on holder's seat; close the screw of seat of holder.

Turn on the power, the carriage will move to right side; you can press "TEST" key to examine the plotter.

#### Remark:

A. You should keep the blade clean and don't break the blade sharp.

B. The length out of the cover should be just a little bit, say 0.2mm around over the paper thickness which you will cut!

On the working state, the knife can rotate in holder very smoothly. In the first time you can screw the "close screw" off the "holder's shell", set the blade into bottom of holder, then close the "close screw" to avoid the knife falling out, let the knife peep out of the holder less than 0.5mm. When you want to change the blade, take out the old blade, change a new one, then close the "close screw", keep the blade peep out of the holder less than 0.5mm. (The locknut will not screw, usually).

### How to use the cutting mat?

To avoid the paper moving during work, it's better to use the Cutting mat when cut normal paper. And the paper should be sticking on the mat. The paper size should be smaller than the Cutting mat. It can be used about 100 times.

### How to load media?

Steps: Load media / Load paper:

When you move the roller, you must lift the handle first; the right roller will not move, usually.

Lift the handle, the roller will lift 1 - 2mm, and then you can load your media.

Laying down the handle, you can press "UP" key (S+) or "DOWN" key (S-) continuously, the paper will roll to front or back; please confirm the paper must move straightly during the distance that you want to cut.

Adjust the speed and pressure, and then you can output the data to the plotter.