

## Safety & Maintenance

1. The operator must carefully read the User's Notes so as to achieve comprehensive understanding of the machine's structure, capability, operating method and safety measures, thus to ensure safety on the operator's side.
2. Photoelectric switch is installed in front of the upper and lower rollers to stop them when objects are placed between the rollers; to restart the rollers, the power switch on the switchboard must be turned on.  
Before each operation, please check to ensure the photoelectric switch is functioning.  
**Special tip:** the photoelectric switch cannot be used together with the pedal switch.
3. When the machine is running, don't manually touch its running components to avoid injury.
4. During operation, the operator shall keep a close eye on it to ensure the safety. Explosive or combustive substance should be kept away from the machine.
5. Be sure to use power supply and voltage as specified.
6. The machine shall not be cleaned with water, which might cause short circuit or electric shock.
7. All maintenance work shall be conducted when the machine is not connected with power supply. Be sure to turn the power off when work done.
8. Be sure to raise the upper roller when work done to keep it in good shape; keep all organic solution away from the roller; don't scratch the roller with hard objects. The user is responsible for any consequence resulting from the above acts.
9. To extend the useful life of the roller, please keep it clean by using 80% alcohol, scour or rubber.

**Please be noted:**

- (1) The roller can only be cleaned when it is not being heated and its temperature is below 40°C.
  - (2) Clean the rollers with the utmost care to avoid physical damage to their surface.
  - (3) Glue or other substance remaining on the lower roller must be cleaned in time to ensure the laminating quality.
10. All functioning components should be checked on a timely basis; use heat proof lubricant to lubricate the axletrees on both sides of the heating roller.
  11. Any abnormality during operating must be checked out after halting the operation.
  12. All electric wires and the power supply should be checked on a timely basis to avoid power shock.
  13. Maintenance and overhaul should be carried out by experienced technicians.