

3-4 CARRIAGE MOTOR REPLACEMENT



2

Turn off the MAIN POWER SW.

Remove the RIGHT I/S COVER.





3 Remove the PANEL COVER. Be sure to disconnect the flexible cable connected to the PANEL BOARD.





4

Remove the SPRING.



5 Disconnect the connector of the encoder cable.



Remove the screws fixing the FLANGE and remove the MOTOR together with the FLANGE. Disconnect the 2 cables from the MOTOR then.



Remove the MOTOR from the FLANGE. Fix the new MOTOR to the FLANGE.

\bigotimes	
	1
ч	

6

7

Be careful with the fixing direction of the FLANGE.



8 Connect the 2 cables to the MOTOR and fix the

FLANGE with the 2 screws temporarily.



Be careful not to connect the cable to the wrong connector. The red cable should be connected to the red connector.



9 Fix the SPRING. Then, tighten up the 2 screws to fix the FLANGE with checking the gears mesh without backlash.

Apply a proper quantity of grease (P/# 21675101 FLOIL GE-676 BLACK) between gears.



10 Connect the connector of the encoder cable.

Tie the cables as shown in the figure to prevent the connector from being disconnected.



Connect the PANEL CABLE to the PANEL BOARD, and fix the PANEL COVER.



12 Perform the SERVO LOCK CHECK.

After turning on the main power, turn on the sub power while pressing the Left, Right and Down keys to enter the SERVICE MODE.





13 In [SERVO LOCK] menu, select [S].

Move the head carriage left and right by hand and make sure the value on the LCD changes depending on the head position.



Press the [ENTER] key to excite the MOTOR. Make sure the MOTOR is locked and the value on the LCD doesn't change.



15 Check the AGING.

Go back to the SERVICE MENU, and select [AGING] > [SCAN] and press the [ENTER] key. Make sure the machine do the AGING and finish it.



Do the AGING with the head set at the HIGH position for its safety.

16 Clea

Clear the motor working hours.

Go back the SERVICE MENU, and select [HISTORY MENU] > [MOTOR GROUP] > [MOTOR HOURS S] > [CLEAR] and press the [ENTER] key. The motor working hours will be reset to 0.



