



## **CALCA 30 Pack 12 OZ Sublimation White Blank Kids Sippy Cups Tumbler with Two Handles, Double Wall SS Vacuum Insulated Baby Bottle Two Lids**

Item Code: SUB-YZB-12OZ-30PC



FOB Price: **???.30 008/???????**

Mini Order: 1 ????????

Shipping Weight: ★★★★★

Average Rating: 29.8lb (13.54kg)

[Inquire Now](#)

### **Overview**

#### **CALCA 30 Pack 12 OZ Sublimation White Blank Kids Sippy Cups Tumbler with Two Handles, Double Wall SS Vacuum Insulated Baby Bottle Two Lids**

With handles design, the sippy cups are easy for little hands to hold; With quality material and lid design, it is also spill-proof and safe for travel.

The vacuum insulated sippy tumblers are made of stainless steel material, with double-walled feature, which are durable, not easy to break or deform, so you can use them for a long time; It also can keep drink hot for over 8 hours, giving you nice use experience.

The sublimation double wall insulated tumblers are designed with special coating, allowing you to design patterns through sublimation tools, according to your own preference, to decorate your tumblers, and make them personalized and attractive.

12 OZ Sublimation White Blank Straight Sippy Cup, you can buy these tumblers cups to DIY Unique tumbler for your kids or your friends's kids.

#### **Specifications:**

Material: Cup Inner 304 food stainless steel, Cup Outer 201 SS, Lid ABS Plastic, BPA free.

Capacity: 12oz

Color: White + Sublimation coating

Type: Straight

Product Dimensions:

Height(Not including lid): 13cm (5.12in) height

Lower Diameter: 6.9cm (2.72in)

Quantity: 30pcs /carton

Weight: 10kgs (22.05lbs) / carton

Dimension: 46.5 x 41 x 35.5cm (18.3in x 16.1in x 14in) / carton



Note: Manual measurement may have an error of 0.1-0.3 inches.

6 **HOT** HOURS UNDER ROOM TEMP TEST 12 **COLD** TIME

## 304 FOODGRADE STAINLESS STEEL



### Usages:

#### Mug Press Machine Settings:

Press Temperature: 180? (356?)

Time: 150 - 165 Seconds

Pressure: Light

Be sure to remove lid before sublimation!

Attach sublimation transfer paper with image printed in reverse to the tumbler with thermal tape

Place tumbler in press at the press temperature, and close the element around the tumbler

Press for the specified time above needed using specified pressure

If the image begins to look blurry, or burnt brown by over-pressing, decrease pressing time by 15 - 30 seconds

Once done, remove the tumbler from the press and remove the transfer paper immediately

Allow the tumbler to cool completely before use

### Warm Tips:

1. It is normal for the mug press machine to have gaps, so that there will be pressure.
2. The tumbler can do the full print. We suggest change the position of tumbler and press again to avoid bad print. Please refer to the video.
3. Tumbler is extremely hot when in the mug press, do not handle with bare hands.

### Oven Settings:

1. Remove the plastic insert lid and straw.
2. Design your image and print it out on sublimation paper with Sublimation ink printer.
3. Tape imaged sublimation paper onto tumbler.
4. Place and center the product inside the shrink film / sleeve.

5. Use heat gun on low setting to shrink the wrap to the contour of the product. Begin with the side away from the transfer first. Ensure the wrap only encases the sides of the product leaving top and bottom open.
6. Repeat above steps for each item to include in production run.
7. Set the convection oven at 165~170? (329?~338?) for 6 minutes.
8. Ensure convection oven has reached temperature, place the tumblers in the preheated oven.
9. Close Convection oven
10. Once curing is done, open convection oven, and take the tumbler out of the oven.  
Use gloves or heat resistant cloth to handle the hot tumbler.
11. Peel sublimation paper and shrink film off and leave it to cool off completely.

**Note:**

Temperature and time settings are only a guide.

Handwash recommended, the rush power of the dishwasher might affect the lifetime of the vacuum insulation.

Please do not put in microwave oven or refrigerator.

**Applications:**

Suitable for family, kitchen, outdoor, travel, mountain climbing, fishing, camping, beer, coffee, milk, water, juice. Keep a pristine sippy cup and make your child happy. Great gift for new parents!











Copyright © 1999-2012 by Beijing ChinaSigns Information Company Limited All Rights Reserved.

Email: info@sign-in-china.com Tel: +86 132 6410 3286 www.sign-in-china.com