

Item Code: CNCR-RS6090



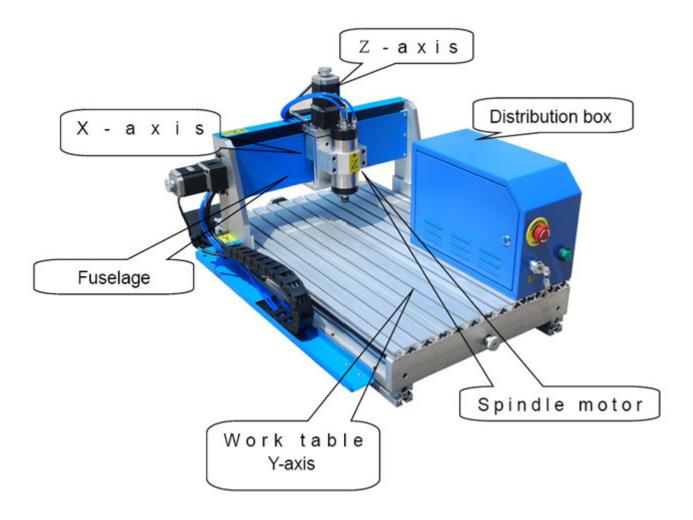
Overview

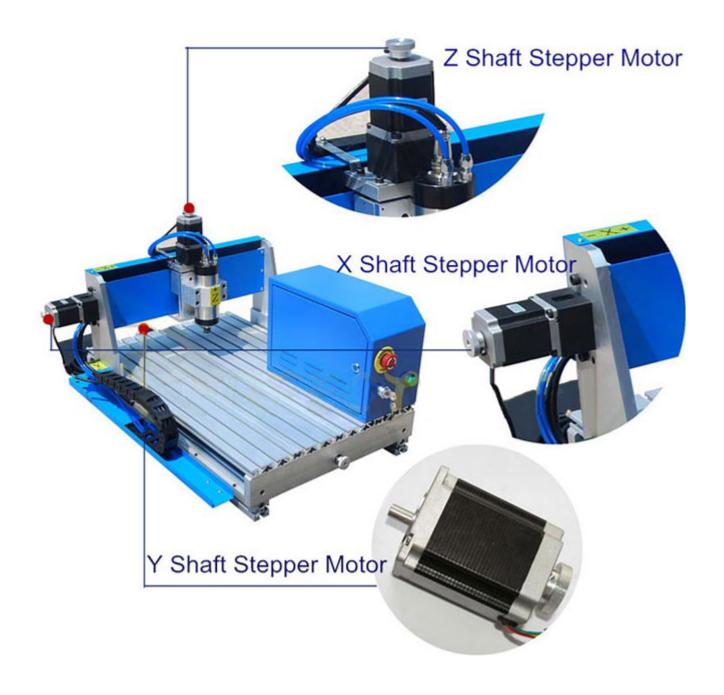
New Professional 6090 Desktop CNC Router Drilling Milling Machine

Feature

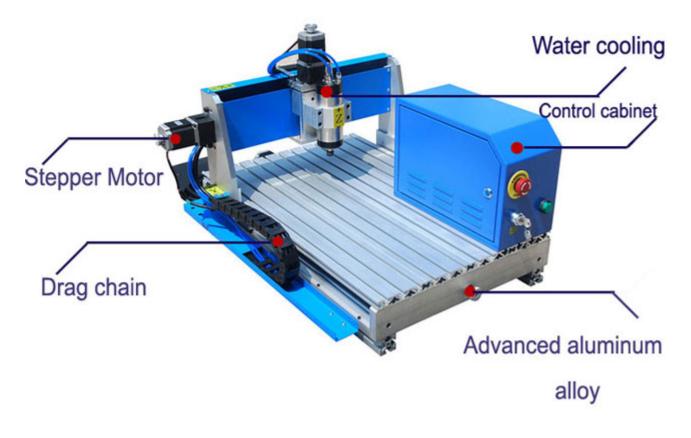
- Special spindle design, start a new style of kiwi series.
- Small and simple, this is the main features. But it can provide you an amazing result with its strong structure.
- Even small, we still use 800w spindle to give it enough power. Ball screw gives it good resolution and less noise.
- Separate motor and driver for each axis, making the machine works more reliable.
- All the machines are equipped with DSP handle and USB connection, which will bring great convenience by reading USB memory directly (Ncstudio and Mach 3 are also good choices).
- The machine can achieve the performance of good resolution and less noise with ball screw.
- CE certificate.
- Three –axis all adopt the imported ball screw with original package, working steadily, ensures high precision.
- The adoption of high subdivision drive ensures high speed and high precision.
- Water cooling variable frequency and brushless high power spindle, good speed adjustable performance, wide range, high running efficiency, smaller noise, powerful cutting capacity, can work for a long time with mass production, user-friendly design can be disassembled, and easy to installation and transportation.



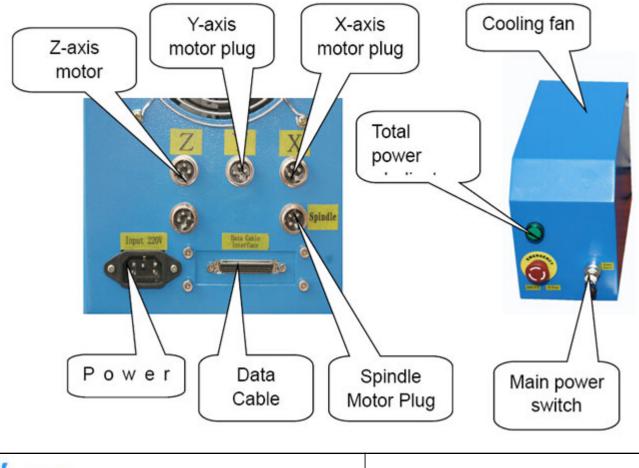


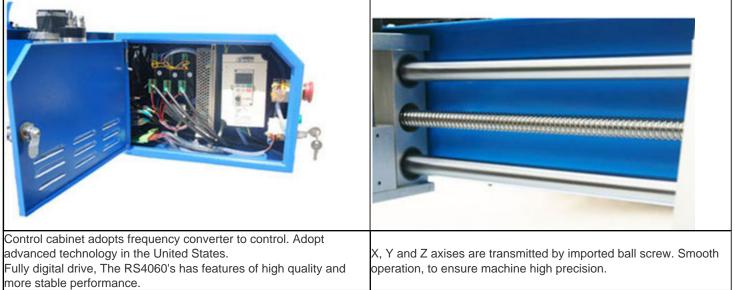


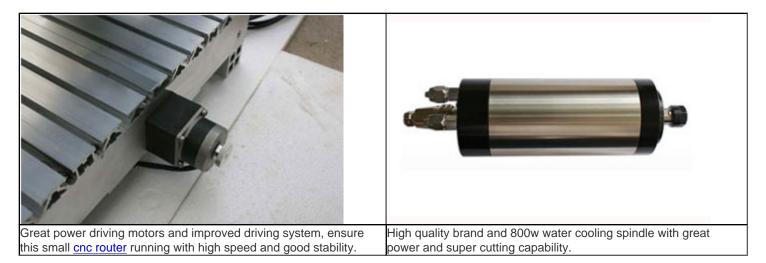
REDSAIL CNC Router RS-4060



Distribution box specification







Function Instructions of DSP handle

- 1) Complete off-line operation.
- 2) Directly read files on the disk U.
- 3) Can process very large G-code or PLT files.
- 4) The capacity of pre-inspecting processing file can avoid writing or design errors of the processing file and prevent the materials being placed beyond processing range.
- 5) Good self-diagnostic capability, can diagnose a variety of input and output signals and increases the capacity of remote maintenance.
- 6) Fully automatic dynamic updates.
- 7) The system supports display in both Chinese and English.
- 8) Can process some of the files by selecting the row number.
- 9) Convenient and reliable, to protect power-down and restore breakpoints.
- 10) Acceleration and deceleration is more stable during processing and reduce mechanical shock effectively.
- 11) Support high-division, which can ensure the high-precision and high-speed processing.
- 12) Directly support linear and circular interpolation.

Usage

Various materials can be applied by the machine, such as PVC, Acrylic, wood, PCB.

- 1) Assembling and locating the CNC machine on steady desk well.
- 2) Make sure that your computer has a on-board parallel port output.
- 3) Installing a CNC control software and Drive such as the MACH 3 or EMC2 on your computer.
- 4) Connecting the control box with the CNC machine and you computer.
- 5) Fllowing our manual or guideline to set uo the software.
- 6) You can enjoy making you dream with using our CNC.



Application

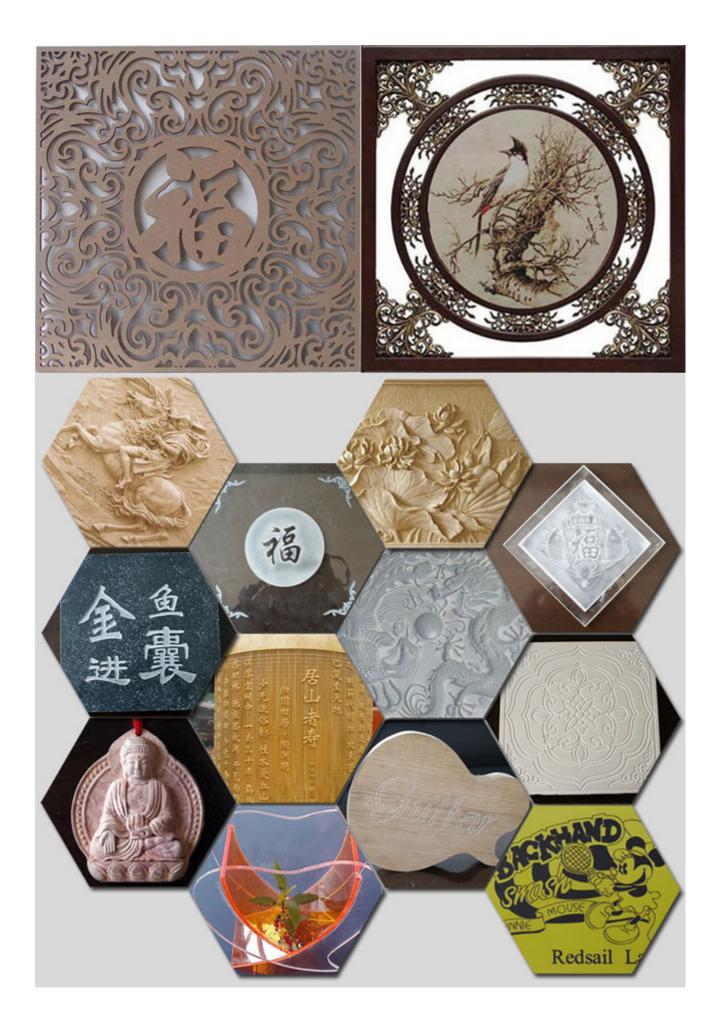
?PVC materials, plastic, bamboo, acrylic, ABS.

?Wood: can process redwood furniture products.

?Advertisement: advertisement label, marking made, acrylic cutting, mold, gifts, woodworking building model processing and production. ?Other industries: produce exquisite relief, video sculpture, three-dimensional art works. ?Working materials: Cutting aluminum plate, 3D ornamental engraving, plastics, etc.









Process



Specifications

Model	CNCR-RS4060		
X, Y, Z Guide	Rolling ball screw		
X, Y, and Z Work Area	600mm x 900mm (23.6in x 35.4in)		
Max feeding height	100mm(3.9in)		
Drive type	Stepper motor		
Spindle	800W high speed		
Max Speed	4000mm/min		
Resolution	?0.05mm		
Repeatability	?0.05mm		
Interface	DSP handle (read USB memory directly) NC Studio optional/Mach 3		
Command code	HPGL, G-code		
Spindle tools	?3.175, ?6		
Power	AC220V±10%/50~60Hz		

Common Material and Processing Parameter

Specification below is only for your reference:

Engraving Processing involves all kinds of industries, widely distribution, crafts industry, advertising industry, stamp industry, wood processing, artwork model, architecture industry, mechanical process, etc.

Applicable material is widely used including metal, stone, PVC board, ABS board, acrylic, simulation stone, two-player plate, aluminum plastic board, etc.

-	Processing Applicable		Material	Processing	Spindale Speed
Processing Method		aterials	Thickness	speed	(rpm/min)
			(mm)	(mm/s)	
			3	10-14	16000-18000
			5	10-12	18000-20000
	PI	exiglas	10	8-9	18000-20000
Cutting	(Acrylic)		15	6-7	19000-21000
			20	5-6	20000-22000
	PVC Plate		20	8-12	18000-20000
	(Anticlockwise		15	10-14	16000-18000
	cutting)		10	15-20	16000-18000
	Hibiscus plate		10	20-25	16000-18000
			15	20-25	16000-18000
			20	15-20	18000-19000
			10	10-14	17000-19000
	MDF		15	8-10	18000-20000
			18	6-8	18000-20000
	Two-	layer plate	1.5	12-20	12000-18000
	Color Plate	Badges	~	18-24	12000-16000
Engrave	riate	Door plate	/	25-35	12000-16000
	3D processing		~	10-15	18000-20000

DSP Handle Parameters Summary

Processor	Built-in 128G memory (removable storage technology,which can support processing any size of file)	
Display	128 points * 64 points, monochrome LCD	
Communication Interface	USB and U disk.	
Support document form	G code, PLT, (users can custom)	
Linkage axes	4-axis 3 linkage	
Language	Chinese, English, Russian, French, Japanese, etc. Language can be customized according to customers'requirements.	
Operator interface	Button-driven and menu-driven	

Interpolation method	Straight line and arc	
Minimum input unit (mm)	0.001	
Minimum resolution (mm)	0.001	
Cutting Speed (mm / min)	64000	
Maximum running speed (mm / min)	1-64000	
Automatic deceleration control	Νο	
Straight thread, taper thread cutting	No	
Automatic blade	No	
Spindle speed control	Yes	
Detection of system data	Yes	
Detection of processed data	Yes	
Adjustment of processing position	Yes	
Multi-processing coordinate system	Support 9 workpiece coordinate system	
Breakpoint continued processing	Yes	
Copy Processing	Yes	
Power-down data protection	Yes	
Working temperature	0°C to +70°C	
Relative humidity	?90? Non-condensing	
Working voltage	DC24V 2A	
External voltage	DC5V	
Power	2W	

Dimension (L * W * H) (mm)	156*110*38		
Model	CNCR-RS4060		
X, Y, Z Guide	Rolling ball screw		
X, Y, Z Work Area	400 x 600 x 55mm(15.7" x 23.6" x 2.2")		
Max feeding height	90mm		
Drive type	Stepper motor		
Spindle	800W high speed (Air cooling)		
Max Speed	4000mm/min		
Resolution	?0.05mm		
Repeatability	?0.05mm		
Interface	DSP Handle		
Command code	HPGL, G-code		
Spindle tools	?3.175, ?6		
Power	AC220V±10%/50~60Hz		



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